



**Sagamore Spirit  
Straight Rye Cask  
Strength**



**56.4%**

This is 3 years old, Indiana distilled, and has a “ladle” of Maryland spring water added. It includes two rye mashbills—one high, one low—breaking the mold from similar Indiana-distilled ryes.

For its youth and strength, it immediately and amazingly feels mature, showing rich caramel, spearmint, and earth. The momentum slows with subtle blueberry rye muffin, black pepper, and cardamom. It finishes medium with a hint of cornbread.



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